



# Series 500 Lug

## Air Shafts

**S**eries 500 Air-Expanding Lug Shafts are strong and versatile, delivering superior performance in the widest range of converting applications.

Unmatched for positive holding power, the Lug-style design eliminates core damage, prevents roll slippage through fast startups and shutdowns, and minimizes vibration at high web speeds.

Simple modular construction and standardized components mean quick off-the-shelf spares service and easy in-plant maintenance when necessary.

The Series 500 Lug Shaft is designed for light- to heavy-duty in 70mm to 152mm (6") ID cores; often used in center unwind and rewind applications with either fiber or steel cores. These reliable shafts are constructed of alloy steel, aluminum, or lightweight, composite materials – depending on usage and requirements.



FEATURES

## SPECS

### Technical Specifications

#### Approximate Torque Capacities for Series 500 Lug

For each 25 mm web width.

Figures based on air pressure 6Bar.

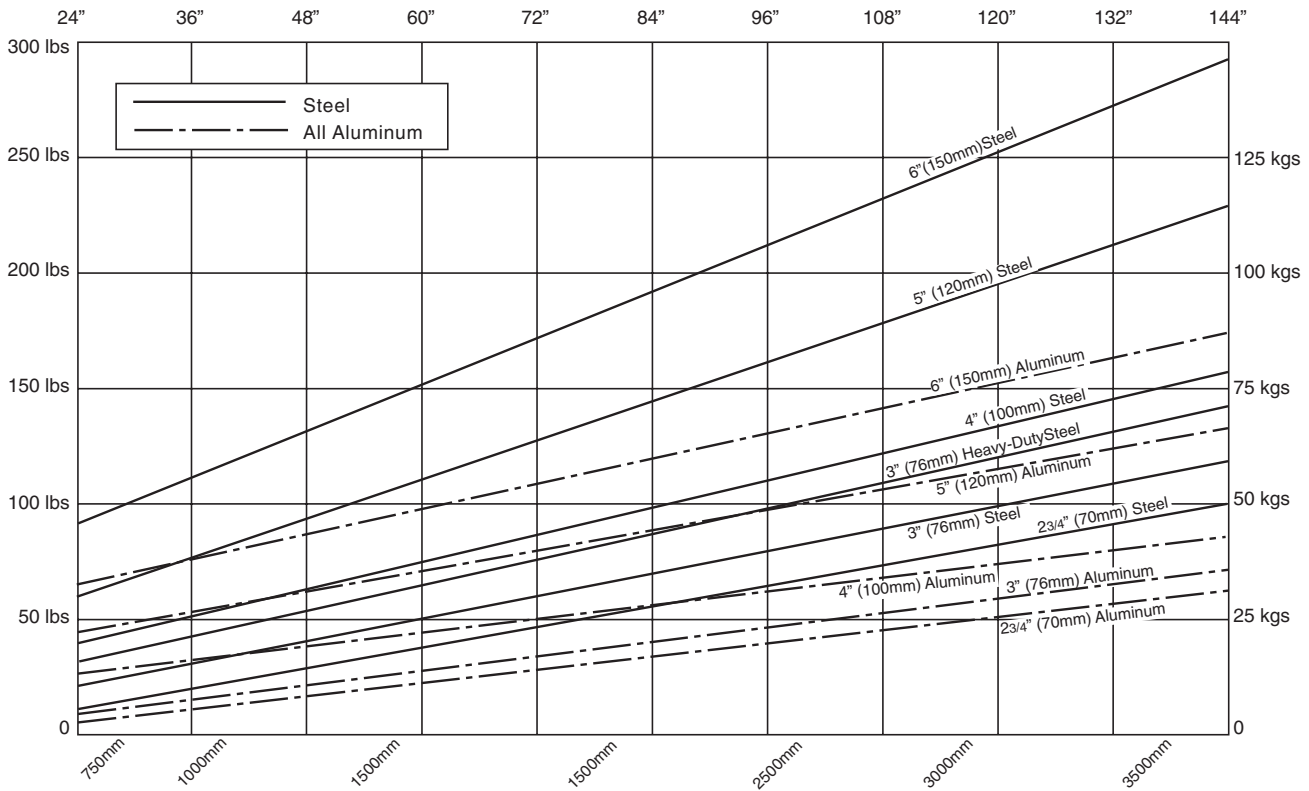
Higher torque through higher air pressure.

Core inner diameter	Fiber Core [Nm]	Fiber Core [in*lbs]	Steel Core [Nm]	Steel Core [in*lbs]
70mm (2¾")	13,5	120	3,9	34
76mm (3")	17,1	151	4,9	43
102mm (4")	30,6	271	8,7	77
127mm (5")	56,1	497	16	142
152mm (6")	89,6	793	25,6	227

### Key Features

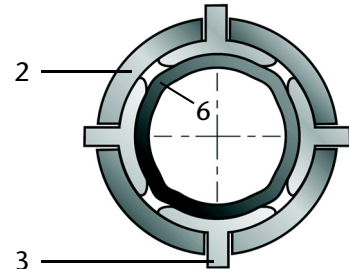
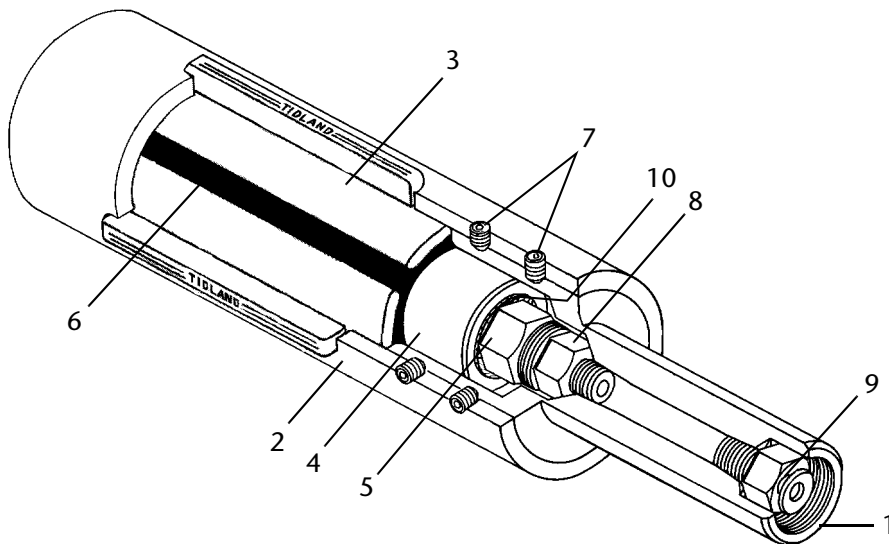
- Lug-style design prevents roll slippage through fast startups and shutdowns.
- Available in many sizes to accommodate any converting application.
- Faster, easier shaft handling maximizes productivity.
- Durable construction designed to withstand abuse and abrasion.
- Optional staggered lug design available for continuous gripping along entire length of core.
- Optional stub styles available for optimum use of shaftless stands.
- Manufactured to your specifications.

## Appr. shaft weight of Series 500 Lug



Note: Figures might change, depending on journal design.

## Design Features of Series 500 Lug



- 1 - Journal (valve side)
- 2 - Main body
- 3 - Internal leaves with lugs
- 4 - End cap
- 5 - Jam nut
- 6 - Rubber tube
- 7 - Set screw
- 8 - O-Ring-Connector
- 9 - Valve
- 10 - Washer

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